

The Demise Of Commercial Aerostructures

What happened?

Presentation to



18 March 2025 Beverly Hills, CA

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Agenda

What happened?

Why did it happen?

What's next?



2005 – 2015 was a period of significant OEM outsourcing and new, aggressive supply chain initiatives

Timeline of key events in commercial aerostructures





Power8 rolled out by Airbus



GKN buys Filton wing facility from **Airbus**







Boeing buys Global Aeronautica and Vought 787 facilities



PFS 1.0 supply chain initiative



SCOPE+ supply chain initiative

2005

Boeing outsources large part of aerostructures and creates **Spirit Aerosystems**





Airbus outsources aerostructures and creates Aerolia and Premium Aerotec



2010

Triumph acquires
Vought and enters
aerostructures





Airbus creates Stelia by merging Aerolia and Sogerma



2015



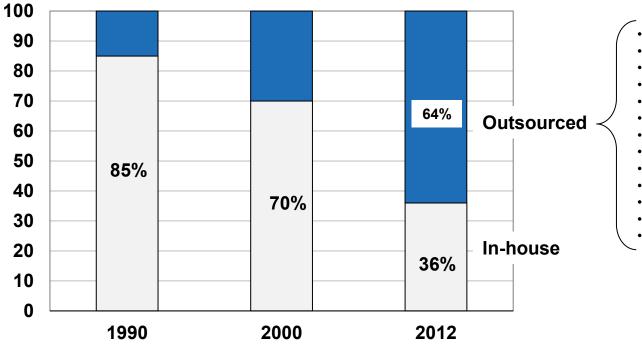
Boeing insources 777-X wings





By 2012, aerostructures outsourcing reached 64% and Tier 1s had many design-build contracts

Aerostructures outsourcing by value: 1990 -- 2012



Largest suppliers

- Sprit AeroSystems
- Triumph
- UTC Aerospace Systems
- GKN Aerospace
- Premium Aerotec
- Aircelle
- · Mitsubishi Heavy Ind.
- Aerolia
- Alenia Aermacchi
- · Kawasaki Heavy Ind.
- Aernnova
- · Fuji Heavy Ind.
- · Latecoere

- The aggressive outsourcing of the prior decade reached 64% by 2012
- Many of these contracts were design-build; the largest tier 1s bulked up on design capability
- White sheet 737 and A320
 replacements with heavy use of composites and outsourcing anticipated

2015 to the present saw two major production shutdowns as vertical integration takes hold

Timeline of key events in commercial aerostructures



PFS 2.0 rolled out by Boeing

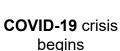


B737 Max grounding





Bombardier sells Short Brothers to Spirit AeroSystems











Boeing announces acquisition of **Spirit**; **Airbus** enters agreement to acquire several facilities

2015

90-day payment terms; OTD 15→ 5 days





GKN taken over by Melrose



2020



Triumph begins exiting aerostructures and sells G650/700 wings to **Gulfstream**





Airbus makes aerostructures core starts new BU

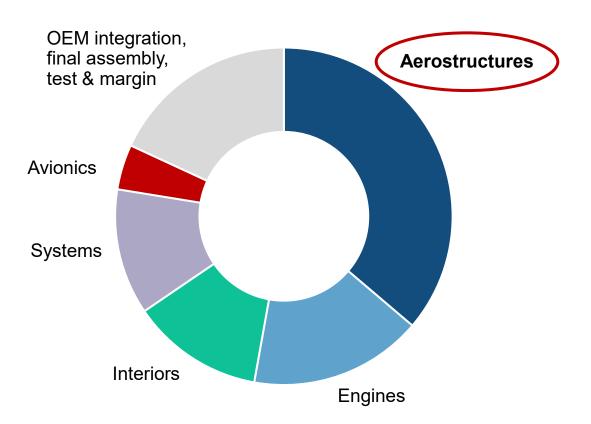




2025

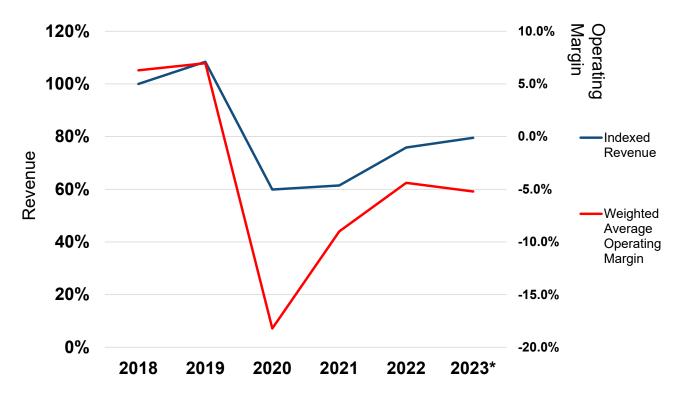
The result is that major aerostructures suppliers – which address 35% of a jetliner's cost structure -- cannot earn an adequate financial return

Typical jetliner cost structure



Aerostructures Revenue Operating Margin Index*

2018-2023 (Indexed to 2018)



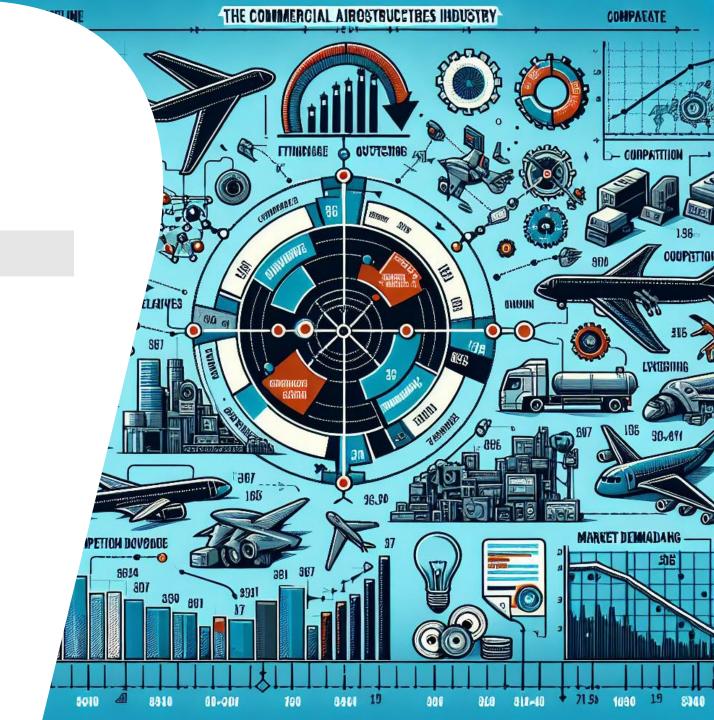


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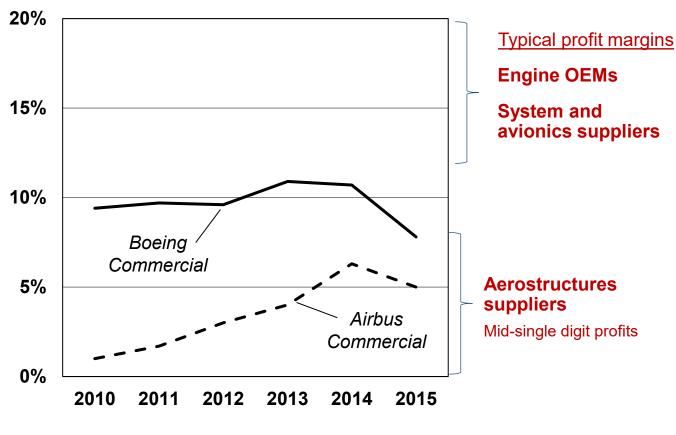
Why did it happen?

What's next?



OEM supply chain initiatives attempted to shift profit pools with unilateral price reductions and commercial concessions

OEM and Tier 1 Supplier Profit Margins – early 2010s



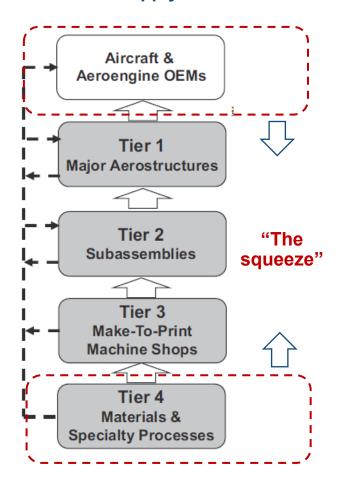
 OEMs in the early 2010 recognized that many suppliers earned considerably higher margins without corresponding risks

- This led to a variety of initiatives Power8, Partnering for Success 1 & 2, and Scope+ which had common elements
 - · Unilateral price reductions
 - More favorable commercial terms
 - Increased aftermarket access or royalties
 - "No fly lists" for non-conforming suppliers
- Tier 1 aerostructures suppliers were much less profitable and double-digit price reductions often made contracts unprofitable

Figures are EBIT (Airbus) and Operating Profit (Boeing)

Tier IV consolidation increased their pricing power versus aerostructures suppliers; this put them is a squeeze

Aerostructures supply chain



Precision Castparts - Major Acquisitions 1999 - 2016

Tier 4 Raw Material & Processes	Tier 2 & Tier 3 Machining, parts, subassemblies	Fasteners
Wyman Gordon (1999) Cannon-Muskegon (2003) Specialty Metals Corp (2005) Caledonian Alloys (2007) Carlton Forge Works (2009) Titanium Metals - TIMET (2012) SOS Metals (2014) Schultz Steel (2016)	Primus International (2011) Tru-Form (2011) Klune Aerospace (2012) Centra Industries (2012) Heroux Devtek – aerostructures (2012) Synchronous Aerospace (2012) Aerospace Dynamics (2014) Noranco (2015)	SPS Technologies (2003) Cherry Aerospace (2007) PB Fasteners (2012) Permaswage (2013)

- Consolidation in Tier IV included raw materials, forgings, castings, machining and fasteners
- Alcoa, ATI and others followed suit
- Consolidated Tier IV suppliers increased pricing power versus aerostructures suppliers
- OEM downward price pressure and Tier IVs created a squeeze on Aerostructures suppliers

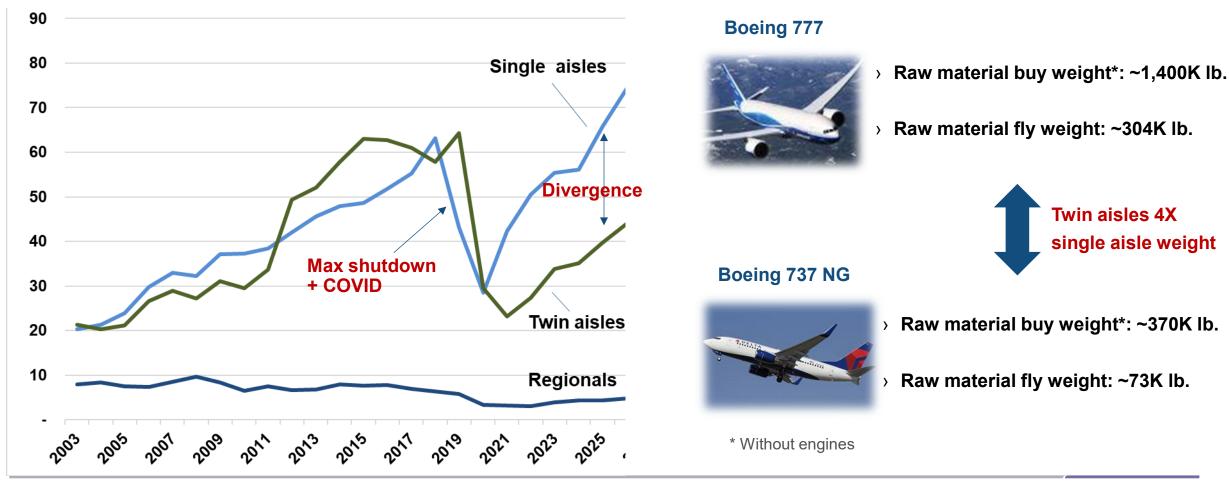
Berkshire Hathaway bought PCC for \$37B





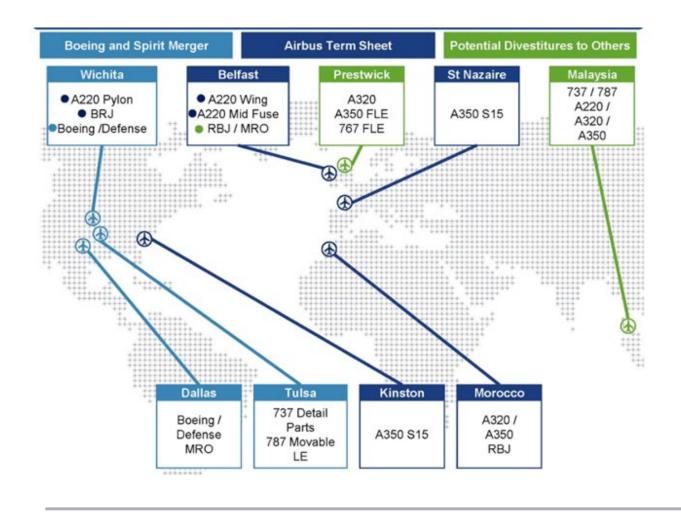
The decline of twin aisle production, COVID & the Max production shutdown negatively impacted aerostructures volume

Air transport deliveries (2024 \$B)



Supplier overreach harmed Tier 1s in some instances

Spirit AeroSystems' Footprint

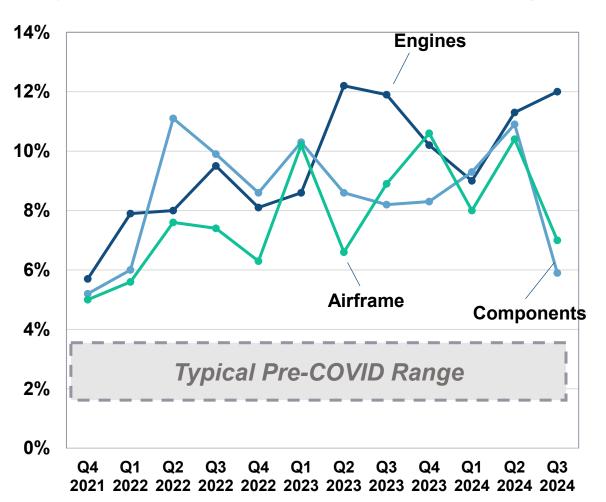


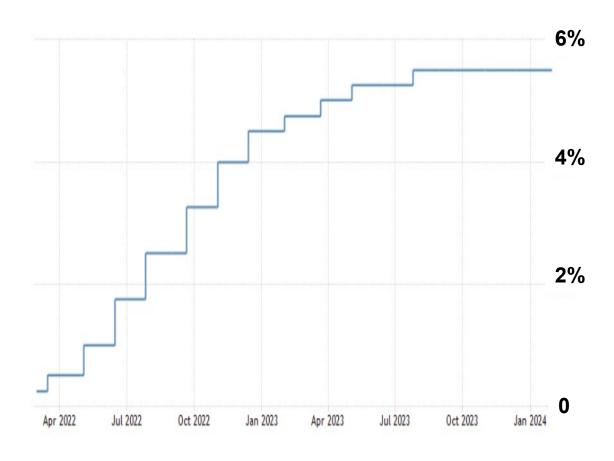
- The largest aerostructures suppliers pursued global footprints with aggressive revenue diversification
 - Civil
 - Military
 - MRO
- In addition, they added engineering capability to pursue design-build contracts
- The forthcoming Spirit divestiture points to the lack of true synergy between its facilities
- > Economies of scale in aerostructures are at the site level, not the corporate level

Inflation from post-COVID shortages and rising interest rates hit suppliers hard – particularly those with limited protection contracts

Surveyed YoY Commercial Aftermarket Material Price Changes

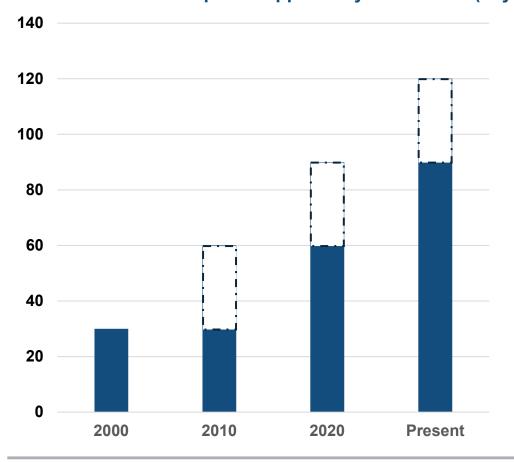
US Federal Funds Interest Rate April 2022 – Jan 2024 (%)





Increasing payment terms coupled with higher interest rates has created a working capital shortage with will influence production increases

US Commercial Aerospace Supplier Payment Terms (days)



European suppliers – working capital cliff



- European governments supported sub-tiers during the COVID crisis with loans...which are now coming due
- Coupled with a higher cost of capital, the Airbus ramp-up will strain suppliers and push some to insolvency

Sub-tier suppliers experiencing working capital shortage



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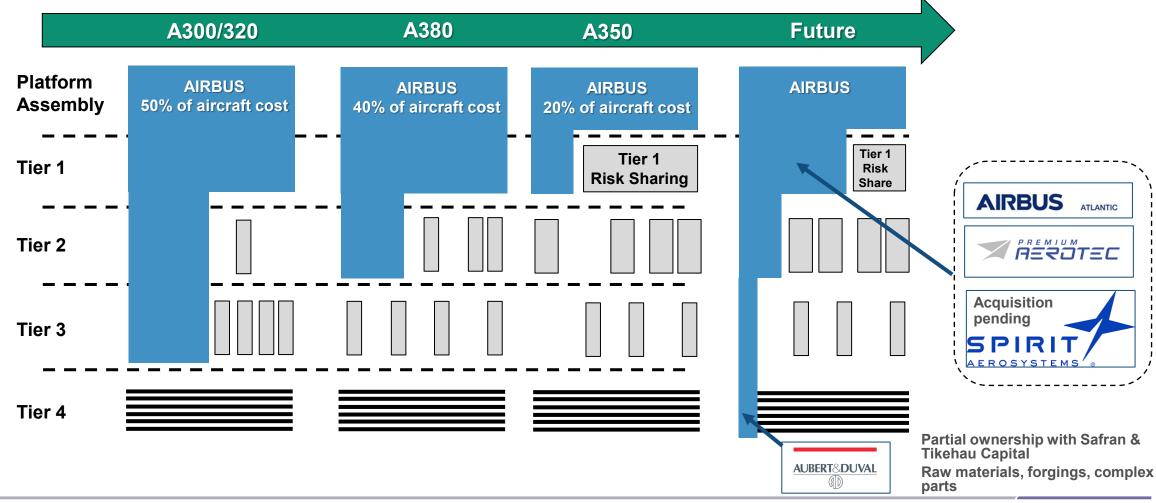
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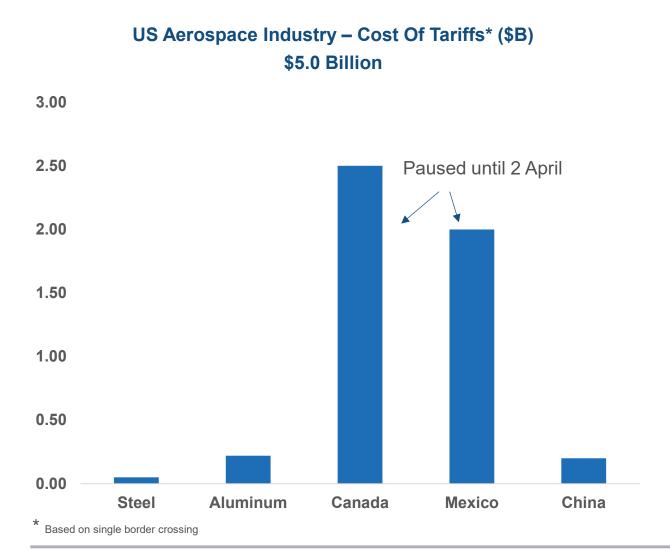


OEM aerostructures vertical integration will continue and could intensify

Airbus: evolution of aerostructures supply chain



US tariffs will contribute to the trend of supply chain regionalization



- Post-COVID supply chains put a greater emphasis on supply chain resiliency and regionalization
- The recently announced tariffs will only increase the sense of regionalization
- Bombardier reduced dependence on Asian suppliers and demonstrated solid supply chain performance in recent years

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New aerostructures suppliers will emerge from countries seeking to grow their aerospace industries











- Many countries wish to expand their presence in aerospace and aerostructures is usually the starting point
- There could be a changing of the guard with new suppliers as major Tier 1s struggle
- On exception is the Japanese "heavies"
 which exhibit patient capital and long-term investment horizons

Focused Tier 1-2 aerostructures suppliers investing in processes and automation can prosper – even in the challenging environment







- > There are examples of aerostructures suppliers that have invested in automation and production technology...and achieved significantly reduced labor content
- Diversification into the kinder military market is a common part of their playbook
- Aircraft OEMs will still need risk sharing partners, however the work packages should be smaller

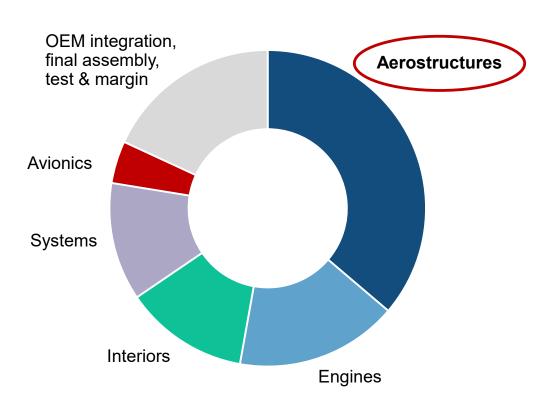






What is needed to mend the aerostructures ecosystem is a "Supplier New Deal"

Typical jetliner cost structure



- Aerostructures suppliers will continue to struggle unless
 OEMs change the rules to allow an adequate return on capital
- > Elements of the "new deal" could include:
 - Pricing adjustments
 - Lower payment terms
 - More generous delivery windows / fewer penalties
 - Better provisions for tariffs and inflation
- > Prices must go up for Tier 1 aerostructures to regain footing –
 and for aircraft OEMs to pursue lofty production rate goals



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Thank You!



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